

Description: 6420B/C and 6240C Start-Up Operation

Rev Level 1

Date

7-Apr-15

SAFETY EQUIPMENT	Standard PPE (Foam Lined Safety Glasses, Hearing Protection, Metatarsal Safety Shoes, Bump Cap, Gloves if handling material).	Additional PPE 2	Additional PPE 3	Additional PPE 4	Additional PPE 5	Additional PPE 6	Additional PPE 7	Additional PPE 8	Additional PPE 9	Additional PPE 10	SWS ID Ref
------------------	---	------------------	------------------	------------------	------------------	------------------	------------------	------------------	------------------	-------------------	------------

Seq #	Work Element Description	Sym	Cycle Time
1	Locate Key (Pic 1)	➡	
2	Turn Key Clockwise (Pic 2)	➡	
3	Touch "Login" on screen. (Pic 3)	➡	
4	Type "1418" and hit "Enter", Type "7502" and hit "Enter" on the monitor (Pic 4)	➡	
5	Place Tram/Drill Selector in "Neutral" position. (Pic 5)	➡	
6	Press the " " button on the Monitor to check system status of machine.	➡	
7	Push and HOLD the "Start" button until the motor starts. (Pic 7)	➡	
8	Press the " " button on the Monitor to check see alerts on machine.	➡	



SWIP	Cycle Time	0:00
------	------------	------

People	Velocity	Quality	Cost	Role: Team Leader	Role: CPS Leader	Role: Section Manager	Role: Mfg Manager	Originator: Monique Farmer
				Signature:	Signature:	Signature:	Signature:	Page 4 of 6

Description: 6420B/C and 6240C Start-Up Operation

SAFETY EQUIPMENT	Standard PPE (Foam Lined Safety Glasses, Hearing Protection, Metatarsal Safety Shoes, Bump Cap, Gloves if handling material).	Additional PPE 2	Additional PPE 3	Additional PPE 4	Additional PPE 5	Additional PPE 6	Additional PPE 7	Additional PPE 8	Additional PPE 9	Additional PPE 10	SWS ID Ref				
Seq #	Work Element Description	Sym	Cycle Time												
9	Turn Tram/Drill knob to "  (Pic 9)	➡													
Key Point:															
Reason:															
10	Touch the mast lock warning on the monitor. (Pic 10)	➡													
Key Point:															
Reason:															
11	Touch the "  " to override the warning. (Pic 11)	➡													
Key Point:															
Reason:															
12	Press the stairs raise button (Pic 12)	➡													
Key Point:															
Reason:															
13	Touch the "  " alert on the monitor. (Pic 13)	➡													
Key Point:															
Reason:															
14	Touch the "  " to override the warning. (Pic 14)	➡													
Key Point:	Stairs warning symbol on monitor will flash to this 														
Reason:															
15	Click on the Configuration Screen (Pic 15)	➡													
Key Point:															
Reason:															
16	Click on the "Pipe in Hole" icon (Pic 16)	➡													
Key Point:															
Reason:															
	SWIP		Cycle Time	0:00											
People	+	Velocity	➡	Role: Team Leader		Role: CPS Leader		Role: Section Manager		Role: Mfg Manager		Originator: Monique Farmer			
Quality	★	Cost	●	Signature:		Signature:		Signature:		Signature:		Page	5	of	6

Description: 6420B/C and 6240C Start-Up Operation


Rev Level

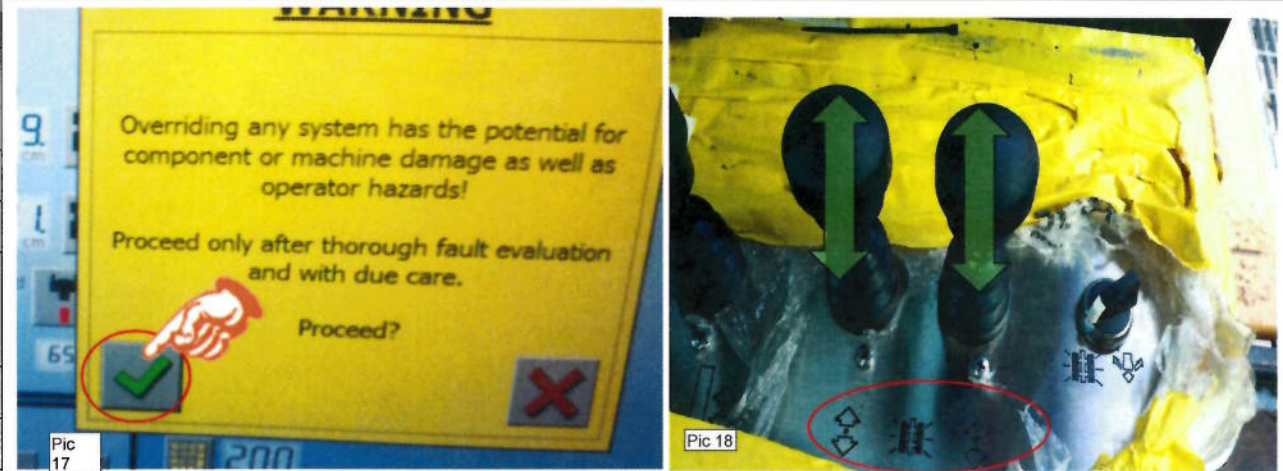
1

Date

7-Apr-15

SAFETY EQUIPMENT	Standard PPE (Foam Lined Safety Glasses, Hearing Protection, Metatarsal Safety Shoes, Bump Cap, Gloves if handling material).	Additional PPE 2	Additional PPE 3	Additional PPE 4	Additional PPE 5	Additional PPE 6	Additional PPE 7	Additional PPE 8	Additional PPE 9	Additional PPE 10	SWS ID Ref
------------------	---	------------------	------------------	------------------	------------------	------------------	------------------	------------------	------------------	-------------------	------------

Seq #	Work Element Description	Sym	Cycle Time
17	Touch the "  to override the warning. (Pic 17)	➡	
	Key Point:		
	Reason:		
18	Drive machine (Pic 18)	➡	
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		
	Key Point:		
	Reason:		



SWIP		Cycle Time	0:00	
People	Velocity	Role: Team Leader	Role: CPS Leader	Role: Section Manager
Quality	Cost	Signature:	Signature:	Signature:
				Role: Mfg Manager
				Originator: Monique Farmer
				Page 6 of 6